

Date  
UserThursday, 11/12/2008 11:15:47 AM  
Melanie Fautaux

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : DISASSEMBLE  
 Job Number : 44024  
 Estimate Number : 10804  
 P.O. Number :  
 This Issue : 11/12/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : 11/12/2008 Type : SMALL /MED FAB  
 Previous Run : 00015  
 Written By :  
 Checked & Approved By : MF 08-12-11  
 Comment :

Part Number : D3467041  
 Drawing Number : D3467041  
 Project Number :  
 Drawing Revision :  
 Material :  
 Due Date : 18/12/2008 Qty: 1 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK D3467-041 B#34065 QTY X 1

SB 09/11/30

2.0 D3467041 Shroud Assembly

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
Shroud Assembly

MF 08-12-11

3.0 SMALL FAB 1 SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

DISASSEMBLE THE PARTS D3467-047 B# 34081  
D3467-048 B# 34082  
FROM D3467-041

SB 08/12/11

ADJUST ACCPAC MF 08-12-11

REPLACE D3467-047 B \_\_\_\_\_ X1

D3467-048 B \_\_\_\_\_ X1

WHEN AVAILABLE

SB 09/11/18

4.0 D3467047 Cover Plate Assembly LH

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
Cover Plate Assembly LH

B 43 970 SB 09/11/18

Date: Thursday, 11/12/2008 11:15:47 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: DISASSEMBLE

Job Number: 44024

Part Number: D3467041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D3467048

Cover Plate Assembly RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
Cover Plate Assembly RH

B 43971 2701/18 ①

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Sorlu/8 compte (AC)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ID AND STOCK UNDER NEW BATCH NUMBER

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Derew 54737

# Work Order ID 44024

June 26, 2009 10:40:27 AM



Item ID: D3467-041  
 Revision ID: C  
 Item Name: Shroud Assembly  
 Start Date: 15/07/2009 Start Qty: 1.00  
 Required Date: 03/08/2009 Req'd Qty: 1.00  
 Reference:

Accept



Setup Start



Stop



Cust Item ID:  
 Customer:



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3467	Rev C
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100

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per dwg D3467

110

0.00



QC

Memo

0.00

Quality Control

QC5- Inspect part completeness to step on W/O

120

0.00



Packaging

Memo

0.00

Packaging

Identify as per dwg & Stock Location: \_\_\_\_\_

*Handwritten notes and signatures:*  
 509/1/18 @  
 9/11/20 10 SP

June 26, 2009 10:40:27 AM

Page 1

**Parent Item:** D3467-041RevC

**Parent Item Name:** Shroud Assembly

**Comments:**

**Start Date:** 15/07/2009

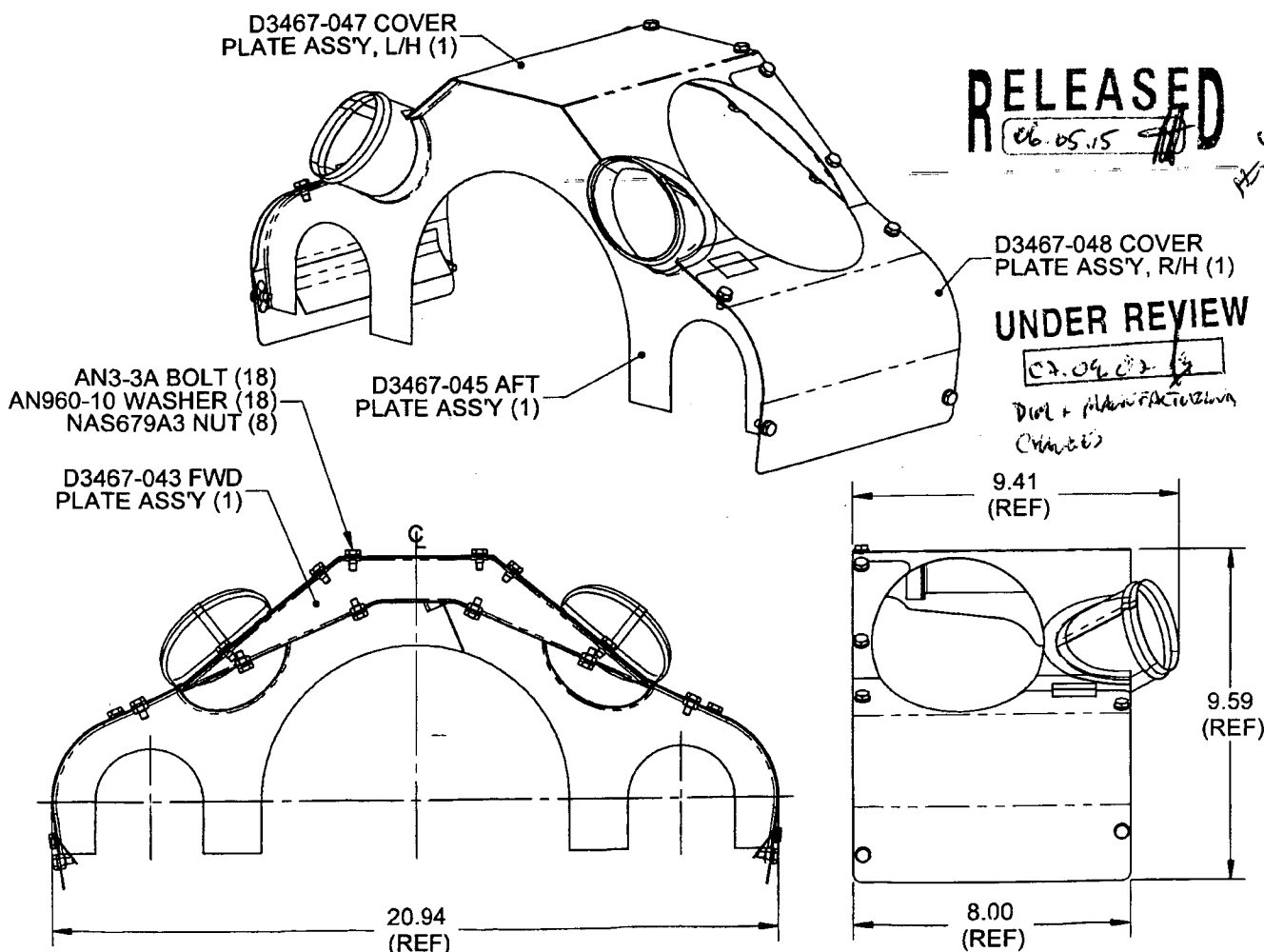
**Required Date:** 03/08/2009**Start Qty: 1.00**

**Required Qty: 1.00**

[illegible]

**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3467</b>	REV. B SHEET 1 OF 15
DATE <b>06.05.15</b>		TITLE <b>SHROUD ASSEMBLY</b>	SCALE 1:5
A	05.12.07	NEW ISSUE	
B	06.05.15	$\phi 0.250$ & $\phi 0.203$ WERE $\phi 0.194$ ; UPDATED D3467-9F/-15F	

**D3467-041 SHROUD ASSEMBLY****NOTES:**

- 1) IDENTIFY WITH DART P/N D3467-041 USING FINE POINT PERMANENT INK MARKER
- 2) ASSEMBLY IS SYMMETRICAL ABOUT CENTERLINE
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

QTY -041	P/N	DESCRIPTION
X	D3467-041	SHROUD ASSEMBLY
1	D3467-043	FWD PLATE ASSEMBLY
1	D3467-045	AFT PLATE ASSEMBLY
1	D3467-047	COVER PLATE ASSEMBLY, L/H
1	D3467-048	COVER PLATE ASSEMBLY, R/H
18	AN3-3A	BOLT
18	AN960-10	WASHER
8	NAS679A3	NUT

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